



1947 – 1953 GM Truck Billet Speaker Grille & Glove Box Installation

Congratulations on the purchase of your **1947-1953 GM Truck Speaker Grille & Glove Box** and thank you for supporting LS Fabrication on our journey.

The following instructions will help you fit your new billet speaker grille and glove box to achieve a perfect fit and finish. Keep in mind there's slight difference from one truck to another, but we assure you that with some patience and using our pictures as reference you can have your new billet dash pieces nicely installed in minimal time.

Installing Supplied Hardware:

After opening the box (Image 1), remove the Speaker grille from the packaging and flip it over on to the packaging foam to view the backside of the piece (Image 3). Remove the hardware from the bag located behind the speaker grille and thread in with the supplied Allen keys (4) #8 Stainless steel studs in to the four corners of the speaker grille.

Blue Loctite can be applied but is not detrimental if not used. Retrieve (4) #8 Stainless steel Lock nuts.

Remove the bottom Glove box door and flip it over on to a cloth or soft surface to view the backside. Remove the (2) #10 ¼" stainless pan head screws and fasten the LS stainless steel Latch. Also remove the (4) Stainless steel #8 3/8" pan head screws to be used to attach the hinges.

Speaker Grille Install:

Take your new billet speaker grille and install it into the original holes (Image 5). The studs will slide into existing holes. Be careful not to scratch your dash while doing this. Reach behind and thread on the (4) supplied #8 Nuts finger tight. There is some adjustment available for the speaker grille but we will wait until the glove box is on to see what is required (Image 6).

Glove Box Install: ***Be very careful closing the glove box door, watch for any rubbing and watch the top of the latch***

1. Move to your glove box. Hold the glove Box door in the open position (on you knees if sitting on the seat) and swing the Hinges towards the mounting holes. With a Philips Screw driver, gently thread in the #8 3/8" stainless screws. Notice the adjustment available on the hinge. Start with the glove box as low as possible before tightening (Image 5).
2. Before closing the door slowly inspect all painted surfaces as you carefully close the door. Make sure nothing is binding, rubbing or touching any of the dash surfaces. If there are any issues, adjust the hinge up/down, left/right or in/out until the issue is resolved. Next, inspect the latch clearance as you slowly close the door. The stainless-steel latch comes very close and might require some adjusting on the door for in order to clear the top of the dash. (Image 8)
3. If the Door functions without any noticeable binding or rubbing close the door and align the speaker grille to be level with the glove box. Move the speaker grille up/down, left/ right to achieve a almost seamless look (Image 6,7). There is a total of 8 screws you can work with to adjust the glovebox placement. After each adjustment, be very careful when closing the glovebox again and watch for any rubbing misalignment. Once you have the alignment just right, tighten all hardware, remove Fingerprints and or tape and Enjoy! (Image 9)

If at any time you have any questions or concerns, please don't hesitate to reach out to us at info@lsfab.ca or (587) 830-5747.



Image 1



Image 2



Image 3



Image 5



Image 6



Image 5



Image 6



Image 7



Image 8



Image 9