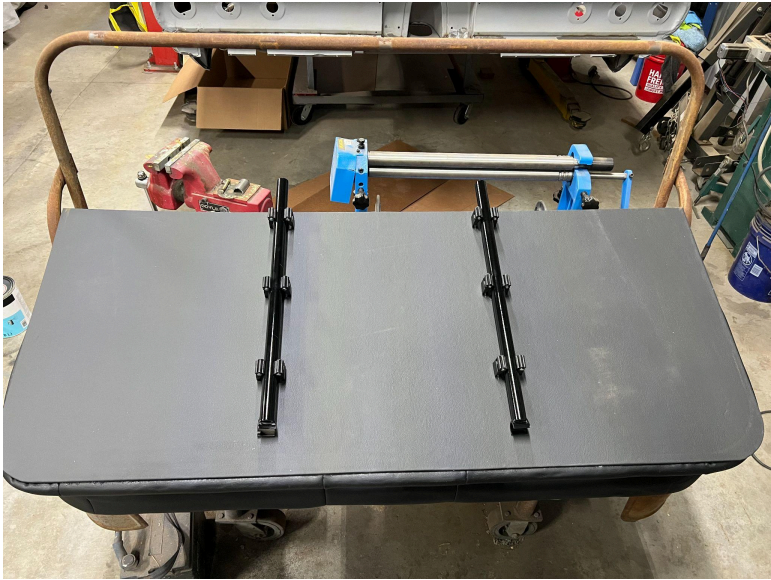


1947-1955 Chevy/GMC Foam Bench Seat Installation Instructions



Insert bottom foam insert into frame



Insert reinforcement bars into the back of the top foam insert



Place the top foam insert into position. Reposition reinforcement bars such that they go between the top hoop of the frame and the lower portion of the frame.



Mark the center line of the reinforcement bars on the back side of the frame



Remove the top foam insert. Then transfer the centerline of the reinforcement bars across the back of the seat frame.



Mark the centerline of the seat frame.



Drill the point at which the two centerlines cross. Start with a $\frac{1}{8}$ " drill bit then step up to a $\frac{3}{8}$ " drill bit.



Start the fasteners into the frame as pictured



Insert the reinforcement bars, positioning them such that they are hard up against the top loop of the frame. Start threading the bolts in from the bottom. Leave a gap between the bottom nut and the underside of the frame.



Insert the top foam seat insert into the frame. This ensures the bars will be square.

Slowly tighten the top nut against the seat frame. This pushes the reinforcement bar up, pinching it between the top loop of the frame and the bottom of the frame.



Tighten the bottom jam nut up against the frame ensuring the nut from the previous step does not loosen.